

ABSTRACT

[0078] Methods to reduce the inherent color contribution of a top layer in a multi-layer article (10) are disclosed. The articles produced thereby have reduced yellowing and thus lower amounts of color compensating pigments and dyes must be added in order to achieve the desired color of the article. The multi-layer material (10) includes a surface film (12), a substrate (14) and an intermediate layer (13) therebetween.